Conforms to HazCom 2012-GHS/United States

SAFETY DATA SHEET
Molybdenum hexacarbonyl

Section 1. Identification

GHS product identifier : Molybdenum hexacarbonyl
Chemical name : Hexacarbonylmolybdenum
Other means of identification : Mo(CO)6; MOLYBDENUM CARBONYL; HEXACARBONYLMOLYBDENUM; Molybdenum carbonyl, 98%; MOLYBDENUM HEXACARBONYL; Molybdenum carbonyl 98%; Hexacarbonylmolybdenum(0); Molybdenumcarbonyl(Mo(CO)6); Molybdenum hexacarbonyl, 98%; Molybdenum Hexacarbonyl 99%

Code : MO9065

Relevant identified uses of the substance or mixture and uses advised against
Not available.

Supplier's details : EREZTECH
11555 Medlock Bridge Road,
Suite 100, Duluth, GA 30097
Tel: 678.561.2221
Toll Free: 888.658.1221
Fax: 678.619.2020
Email: info@ereztech.com
Website: http://ereztech.com

Emergency telephone number : 678. 561. 2221
888. 658. 1221

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY: ORAL - Category 2
ACUTE TOXICITY: SKIN - Category 2
ACUTE TOXICITY: INHALATION - Category 1

GHS label elements

Hazard pictograms : 

Signal word : Danger

Hazard statements : Fatal if swallowed, in contact with skin or if inhaled.

Precautionary statements

Prevention : Wear protective gloves. Wear respiratory protection. Use only outdoors or in a well-ventilated area. Do not get in eyes, on skin, or on clothing. Do not breathe dust or mist. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.
Section 2. Hazards identification

Response:
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. IF ON SKIN: Take off immediately all contaminated clothing. Gently wash with plenty of soap and water. Immediately call a POISON CENTER or physician. Wash contaminated clothing before reuse.

Storage:
Store locked up.

Disposal:
Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified:
Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

Section 3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Substance/mixture</th>
<th>Substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical name</td>
<td>Hexacarbonylmolybdenum</td>
</tr>
</tbody>
</table>

**CAS number/other identifiers**

| CAS number   | 13939-06-5 |

| Product code | MO9065 |

### Ingredient name

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexacarbonylmolybdenum</td>
<td>60 - 100</td>
<td>13939-06-5</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

**Description of necessary first aid measures**

**Eye contact**
Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention.

**Inhalation**
Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Skin contact**
Get medical attention immediately. Call a poison center or physician. Gently wash with plenty of soap and water. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 20 minutes. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Section 4. First aid measures

Ingestion: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

Inhalation: Fatal if inhaled. Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

Skin contact: Fatal in contact with skin.

Ingestion: Fatal if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

- irritation
- redness

Inhalation: Adverse symptoms may include the following:

- respiratory tract irritation
- coughing

Skin contact: No known significant effects or critical hazards.

Ingestion: No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical: No specific fire or explosion hazard.
Section 5. Fire-fighting measures

**Hazardous thermal decomposition products**: Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide
- metal oxide/oxides

**Special protective actions for fire-fighters**: No special protection is required.

**Special protective equipment for fire-fighters**: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel**: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe dust. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders**: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions**: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**Methods and materials for containment and cleaning up**

**Spill**: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

**Precautions for safe handling**

**Protective measures**: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe dust. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene**: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. See also Section 8 for additional information on hygiene measures.
Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexacarbonylmolybdenum</td>
<td>ACGIH TLV (United States, 3/2012). TWA: 0.5 mg/m³, (as Mo) 8 hours. Form: Respirable fraction OSHA PEL (United States, 6/2010). TWA: 5 mg/m³, (as Mo) 8 hours.</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls: In some cases, dust collection, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Section 9. Physical and chemical properties

**Appearance**
- **Physical state**: Solid. [Crystalline powder.]
- **Color**: Not available.
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point**: 150°C (302°F)
- **Boiling point**: 156°C (312.8°F)
- **Flash point**: Not applicable.
- **Burning time**: Not available.
- **Burning rate**: Not available.
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.
- **Lower and upper explosive (flammable) limits**: Not available.
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
- **Relative density**: Not available.
- **Solubility**: Insoluble in the following materials: cold water and hot water.
- **Solubility in water**: Not available.
- **Partition coefficient: n-octanol/water**: Not available.
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not available.
- **SADT**: Not available.
- **Viscosity**: Not available.

Section 10. Stability and reactivity

**Reactivity**: No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability**: The product is stable.

**Possibility of hazardous reactions**: Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid**: No specific data.

**Incompatible materials**: Reactive or incompatible with the following materials: oxidizing materials.

**Hazardous decomposition products**: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Section 11. Toxicological information

Information on toxicological effects

Acute toxicity
There is no data available.

Irritation/Corrosion
Skin : There is no data available.
Eyes : There is no data available.
Respiratory : There is no data available.

Sensitization
Skin : There is no data available.
Respiratory : There is no data available.

Mutagenicity
There is no data available.

Carcinogenicity
There is no data available.

Reproductive toxicity
There is no data available.

Teratogenicity
There is no data available.

Specific target organ toxicity (single exposure)
There is no data available.

Specific target organ toxicity (repeated exposure)
There is no data available.

Aspiration hazard
There is no data available.

Information on the likely routes of exposure
Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact
Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

Inhalation
Fatal if inhaled. Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

Skin contact
Fatal in contact with skin.

Ingestion
Fatal if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact
Adverse symptoms may include the following:
- irritation
- redness

Inhalation
Adverse symptoms may include the following:
- respiratory tract irritation
- coughing

Skin contact
No known significant effects or critical hazards.

Ingestion
No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure
Section 11. Toxicological information

**Short term exposure**

<table>
<thead>
<tr>
<th>Potential immediate effects</th>
<th>: No known significant effects or critical hazards.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potential delayed effects</td>
<td>: No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

**Long term exposure**

<table>
<thead>
<tr>
<th>Potential immediate effects</th>
<th>: No known significant effects or critical hazards.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potential delayed effects</td>
<td>: No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

**Potential chronic health effects**

<table>
<thead>
<tr>
<th>General</th>
<th>: Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carcinogenicity</td>
<td>: No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Mutagenicity</td>
<td>: No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Teratogenicity</td>
<td>: No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Developmental effects</td>
<td>: No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Fertility effects</td>
<td>: No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

**Numerical measures of toxicity**

**Acute toxicity estimates**

There is no data available.

Section 12. Ecological information

**Toxicity**

There is no data available.

**Persistence and degradability**

There is no data available.

**Bioaccumulative potential**

There is no data available.

**Mobility in soil**

| Soil/water partition coefficient (K<sub>oc</sub>) | : Not available. |

**Other adverse effects**

: No known significant effects or critical hazards.

Section 13. Disposal considerations

**Disposal methods**

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned.
Section 13. Disposal considerations

or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN3466</td>
<td>UN3466</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>METAL CARBONYLS, SOLID, N.O.S. (Hexacarbonylmolybdenum)</td>
<td>METAL CARBONYLS, SOLID, N.O.S. (Hexacarbonylmolybdenum)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>6.1</td>
<td>6.1</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
<td>II</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td>Emergency schedules (EmS) F-A, S-A</td>
<td>-</td>
</tr>
</tbody>
</table>

Special precautions for user: **Transport within user’s premises**: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not available.

Section 15. Regulatory information

U.S. Federal regulations: TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): This material is listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Not listed

Clean Air Act Section 602 Class I Substances: Not listed

Clean Air Act Section 602 Class II Substances: Not listed

DEA List I Chemicals (Precursor Chemicals): Not listed

DEA List II Chemicals (Essential Chemicals): Not listed

SARA 302/304 Composition/information on ingredients
Section 15. Regulatory information

No products were found.

**SARA 304 RQ** : Not applicable.

**SARA 311/312**

**Classification** : Immediate (acute) health hazard

**Composition/information on ingredients**

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Fire hazard</th>
<th>Sudden release of pressure</th>
<th>Reactive</th>
<th>Immediate (acute) health hazard</th>
<th>Delayed (chronic) health hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexacarbonylmolybdenum</td>
<td>60 - 100</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>Yes.</td>
<td>No.</td>
</tr>
</tbody>
</table>

**State regulations**

**Massachusetts** : This material is not listed.

**New York** : This material is not listed.

**New Jersey** : This material is not listed.

**Pennsylvania** : This material is not listed.

**California Prop. 65**

No products were found.

**International regulations**

**International lists**

- Australia inventory (AICS): This material is listed or exempted.
- China inventory (IECSC): This material is listed or exempted.
- Japan inventory: Not determined.
- Korea inventory: This material is listed or exempted.
- Malaysia Inventory (EHS Register): Not determined.
- New Zealand Inventory of Chemicals (NZIoC): This material is listed or exempted.
- Philippines inventory (PICCS): Not determined.
- Taiwan inventory (CSNN): Not determined.

**Chemical Weapons Convention List Schedule I Chemicals** : Not listed

**Chemical Weapons Convention List Schedule II Chemicals** : Not listed

**Chemical Weapons Convention List Schedule III Chemicals** : Not listed

Section 16. Other information

**History**

**Date of issue mm/dd/yyyy** : 08/15/2013

**Version** : 1

**Revised Section(s)** : Not applicable.

**Prepared by** : KMK Regulatory Services Inc.
Key to abbreviations:

ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.